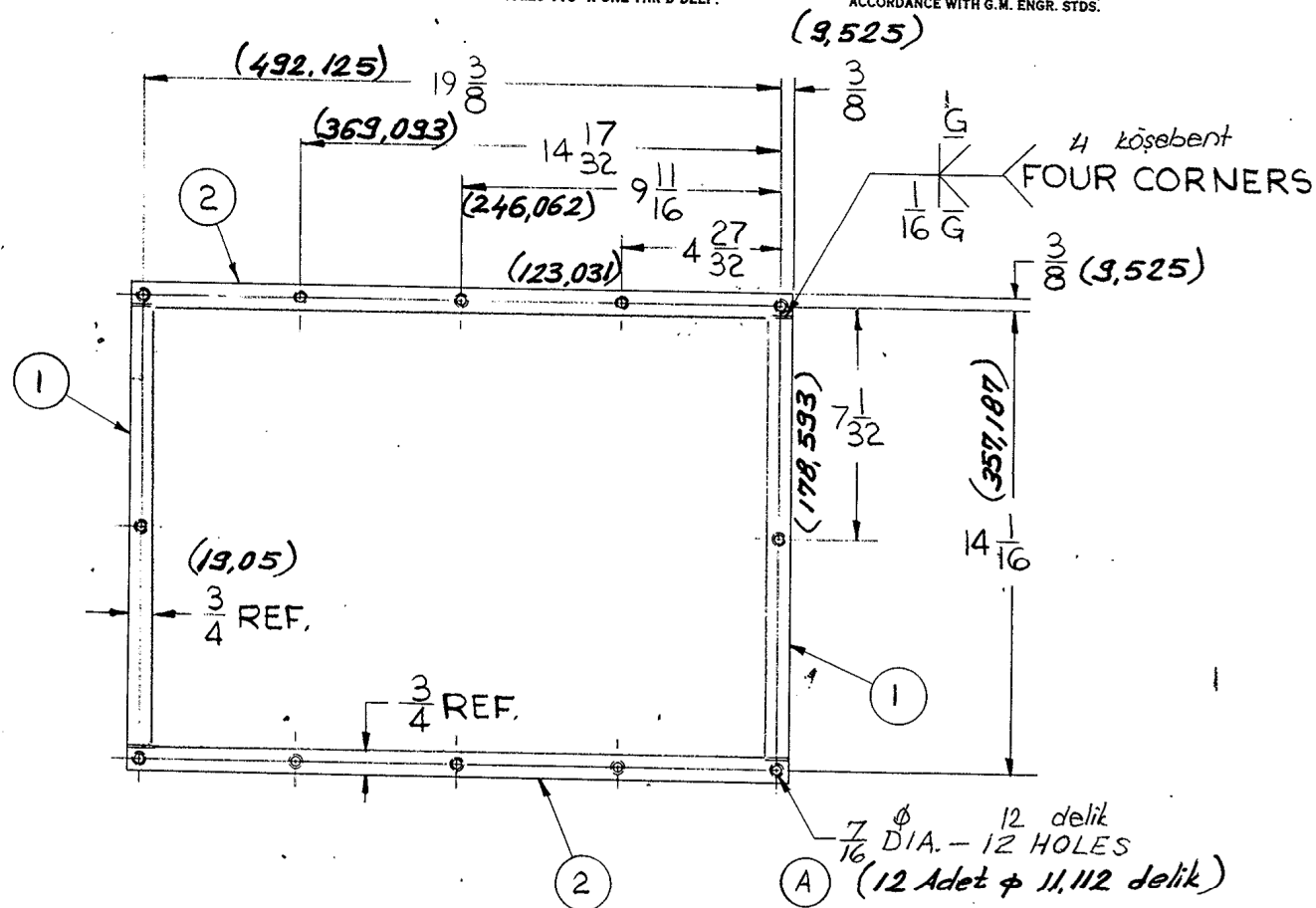


TOLERANCES ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A.I.-2100.

**BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.**

COUNTERSINK ALL TAPPED
HOLES 118° X ONE THR'D DEEP.

* SURFACE FINISH SPECS. IS IN ACCORDANCE WITH G.M. ENGR. STDS.



Yer Ne	Sira No
37	30

R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CK.

82081	B	ITS. 1 & 2 REV'D PER DETAIL REF CHAMFER REM'D.	3-16-77	DC	-	DC			
61842	A	WAS ³ / ₈ -16 UNC-2B TH'D-12 HOLES	7-13-76	NEZ	-	DC			
R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV.			
FIRST USED ON	DDA40X								

2	Tabor	PAD	8422530	2
2	"	PAD	8422528	1
NO. REQUIRED PER ASSEMBLY	MATERIAL	NAME OF PART		IT. NO.
		ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.		
OR. Cannaday	DATE 12-20-68	RING ASM PERGEVE KOMLE		
CK. E. A. Roh	1-10-69			
SUP. BR	CH. DR. 1/16/69	DATE OF PRINT		
WELD. Rcw	MOD. ENGR. 4/5 1-17-69			
NAT'L.	ENGR. CNS 2-1-69	PART NO.		8422527

SURFACE FINISH SPECS.
IS IN ACCORDANCE
WITH G.M. ENGR. STDS.

1702 116

 B_1

(1905)

$$13\frac{5}{16} \quad (338,13)$$

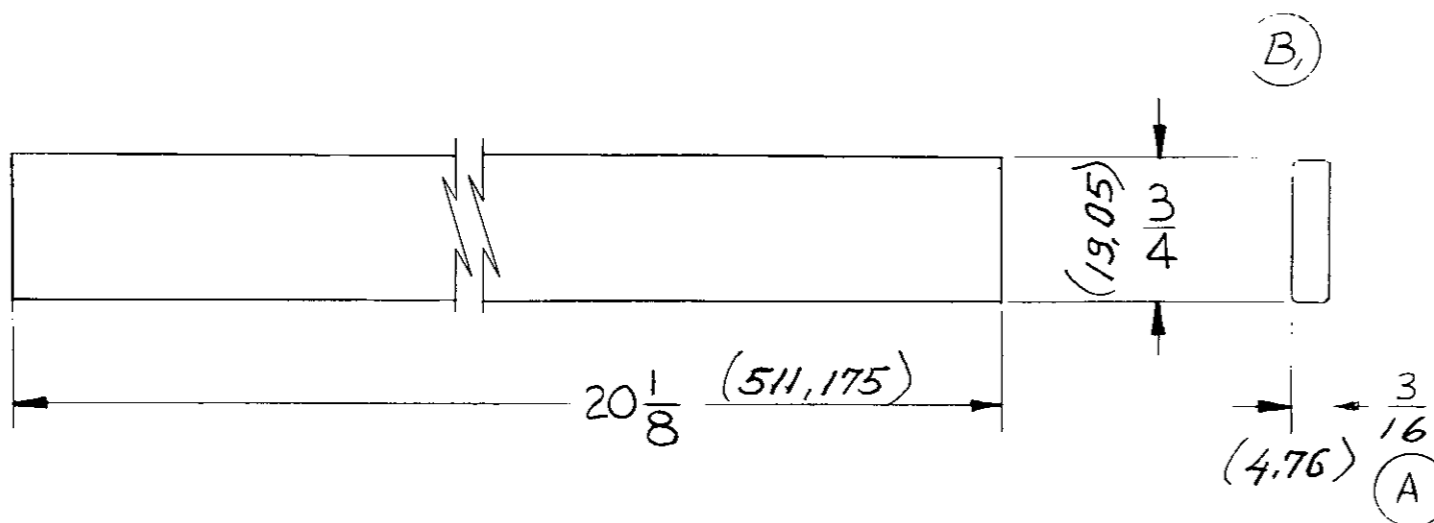
(4.76) $\frac{3}{16}$ (A)

										MATERIAL		NAME OF PART		PART NO.		IT. NO.	
										E/M. 55 HR. C. C. QU. MILL EDGE		ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.					
										DR. <i>Cannaday</i> DATE 12-20-68		AYAK PAD					
										SUP. <i>11/16/67</i> CH. DR. <i>11/16/67</i>							
82081		B, CHAMPHER REM'D								WELD.		MOD. ENGR. <i>11-17-69</i>		DATE OF PRINT		PART NO.	
61842		A THICKNESS WAS <i>2/16</i>		7-13-76		NEZ				MAT'L.		ENGR.				8422528	
R. F. C. NO.		REV. LET.		REVISION		DATE		BY		CK.		APV'D					
FIRST USED ON		DDA40X															

1702 118

**BREAK ALL SHARP
CORNERS UNLESS
OTHERWISE SPECIFIED.**

SURFACE FINISH SPECS.
IS IN ACCORDANCE
WITH G.M. ENGR STDS.

[illegible]